

# TSUGAMI SS26 OPPOSED GANG TOOL CNC LATHE

**Accurate**  
MANUFACTURING®

## TSUGAMI SS26



The **Tsugami SS26 Opposed Gang Tool CNC Lathe** is a rugged performer capable of taking on deep cuts while maintaining simultaneous machining on the main and sub spindle. Tsugami's unique Modular Tool Zone is a key component of the SS series of Swiss Type Lathes and allows easy replacement of rotary tools, indexed tool holders and turning tool holders. The result? Faster set-up and changeover times, greater flexibility in scheduling long and short part runs.

The SS26 Lathe's ability to use the main and sub spindle independently and simultaneously dramatically cuts cycle time as well. Overall, tool modularity, rugged construction and simultaneous machining capability transform the exceptional Swiss turn into a multi-faceted machine tool for long and short run small parts.

### TSUGAMI SS26 FEATURES

Maximum Bar Stock	26 mm	Control	FANUC 32i-B
# Axes	7	Main Spindle Speed	200 – 10,000 rpm
Sliding Headstock / Guide Bushing	YES	Sub Spindle Speed	200 – 10,000 rpm
CONVERTIBLE: Run w/o Guide Bushing (chucker)	YES	Live Tool Speed	5,000 rpm
Max Length: with Guide Bushing	270 mm, 10.62"	Main Spindle Motor	3.7 / 5.5 kW
Max Length: w/o Guide Bushing	50 mm, 1.97"	Weight	7,495 lbs., 3,400 kg
# Tool Positions (std / max)	24 (standard)	Footprint: W x D x H	79.5" x 65.9" x 79.5"; 2,020 x 1,675 x 2,020 mm